

Accessories for punches



Draw studs

Type	Compatible for	Order No.	PU
Draw stud	for rectangular punch D = 19 mm, Length: 135 mm	80209	1
Draw stud	for rectangular punch, one side flattened D = 13 mm, d = 11 mm, Length: 105 mm	80205	1
Draw stud	for rectangular punch, two sides flattened Order No. 80063, 80086	80213	1
Draw stud	for rectangular punch 19 x 14 x 130 mm, two sides flattened	80226	1
Draw stud	for rectangular punch 9,5 x 8,25 x 105 mm, one side flattened	80228	1
Draw stud	for rectangular punch, Order No. 80091 16 x 14,5 x 110 mm	80231	1
Draw stud	for round punch (steel) M16 – M25 d = 9,5 mm; D = 19 mm; L = 105 mm	80200	1
Draw stud	for round punch (steel and stainless steel V2A) M32 – M85, D = 19 mm; L = 125 mm	80201	1
Draw stud	for round punch M16, M20, M25 (steel and stainless steel V2A) with adapter 11,1 x 19,0 mm, L = 105 mm	80210	1

For manual operation

Type	Compatible for	Order No.	PU
Ball bearing mounted pressure screw	for round punch M16 – M25, screw 9,5 x 50 mm, UNF 3/8 thread	80217	1
Ball bearing mounted pressure screw	for round punch M32 – M40, screw 19 x 55 mm UNF 3/4 thread	80218	1
Ball bearing mounted pressure screw	for round punch M50, screw 19 x 75 mm UNF 3/4 thread	80219	1
Pressure nut with ball bearing	1/2 UNF	80207	1
Pressure nut with ball bearing	3/8 UNF	80230	1



Counter nuts

Type	Compatible for	Order No.	PU
Counter nut	1/2 UNF	80206	1
Counter nut	for rectangular punch 125 x 125 mm Order No. 80063, 80086	80214	1
Counter nut	3/4 UNF	80211	1
Counter nut	3/8 UNF	80229	1

Centre punches

Type	Compatible for	small large	Order No.	PU
Centre punches	Rectangular punches	large	80065	1
Centre punches	80082, 80095, 80096, 80148	small	80232	1

Other accessories

Type	Compatible for	Order No.	PU
Multi-stage drill	HSS co-drill	80204	1
Adapter	3/4 to 1/2 UNF	80208	1
Adapter	3/4 to 3/8 UNF	80234	1