





# Harmony of form and function Touchscreens for a new era

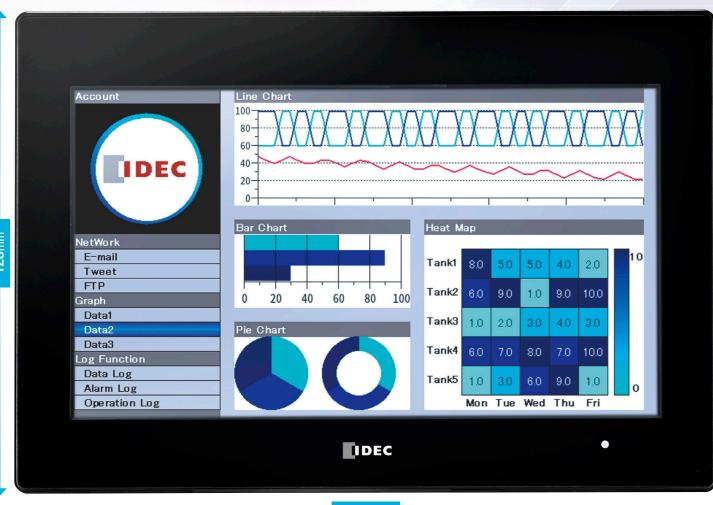
High environmental durability and compatibility Extensive functions that make devices IoT-compatible





# Stylish glass top blends form and function





186mm



### Innovative glass top

A glass-covered touchscreen design offers users a high degree of visibility and clarity.



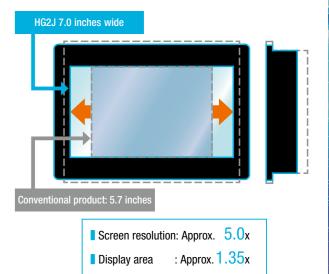


### Large screen, slim bezel design

Reductions in bezel width achieve a slim design without sacrificing screen size. In fact, these 7.0 inch screens can fit in the same space as a conventional 5.7 inch product.

Though optimal selection and arrangement of parts on a single circuit board, this slim panel board maintains an inner depth of just 29mm, enabling downsizing of the control panel.





\*1) Compared to conventional HG2G-5T.

: Approx. 1.06x : Approx. 0.68x

Board area

Depth



## Glass-top structure offers excellent hygienic characteristics

Touch surface is scratch resistant, waterproof, and oil resistant to keep it stain-free. It can also be sprayed with antiseptic solutions or wiped with a towelette soaked in concentrated chemicals like alcohol.

• See website for details on disinfection methods and the effect that antiseptic solutions will have on the product.

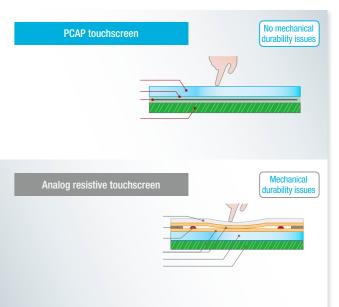




### Projected capacitive (PCAP) touchscreen

Conventional analog resistive film touchscreens often have mechanical durability issues, as they determine position through contact with a transparent electrode film. PCAP touchscreens determine position by detecting changes in electrical charge with a sensor board. They have no mechanical durability issues and are capable of both nimble operation and two-point touch operation. Additionally, they prevent accidental input due to water droplets and are operable with gloves under 1.5mm in thickness (\*2).

\*2) Even with gloves under 1.5mm, there may be issues with operability depending on the glove material and the operating environment. Check operation in the actual environment or under similar conditions.



### Excellent environmental durability for a wide variety of applications

### Wide range of operating temperatures

Suitable for use in temperatures ranging from -20 to 60°C (\*1) and for devices used in hot and cold





### High water resistance

With an IPX6F/IPX7 degree of protection, powerful water jets can be used.



### Retains its clarity for years

Products with a surface film will grow cloudy over time, reducing visibility. By using a glass-covered touchscreen, the screen can maintain a high degree of visibility over time, as the glass keeps it from deteriorating and growing cloudy due to UV rays.



### Advanced connectability

### Extensive external interfaces

RS232C, RS422/485, Ethernet, and USB-A communication interface ports enable easy connection to external peripherals like PLCs and barcode readers. Additionally, a safe and simple push-in terminal is used for serial interfaces and power terminals, enabling one step wiring.



### Easily connected to generic USB peripherals (\*2)



Connecting a general-purpose Wi-Fi dongle to the USB-A port enables wireless communication with PC and tablets.



### Installation example

With the touchscreen installed, speech output can be used to notify nearby workers of the status of machinery. The worker does not need to stop what they are doing to check the status, so work efficiency improves.

### Makes devices IoT-compatible

### Web server function enables remote operation and maintenance from tablets

The Operator Interface can be checked and operated from standard web browsers on tablets and PCs. No special software required. Furthermore, the custom web page function allows the browser to display an interface that differs from the one displayed on





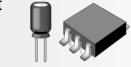
### Installation example

Moving between each device to check its status and operate it in a facility where multiple devices are installed over a wide area, like a distribution warehouse, can take an incredible amount of time and effort. The web server function allows you to check the status of devices and operate them from a tablet, eliminating the need to move to the device.

### Ideal for remote area installation Battery-free design eliminates the need for a battery-replacement

FTP client function enables

transfer of log data



Battery not

required

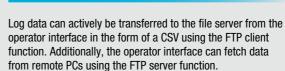
Data is stored on nonvolatile magnetic media and time information is preserved with power from large-capacity capacitors, requiring no batteries. No need for troublesome paperwork





SNS function, E-mail function

Status of a device can be sent by email and to multiple Twitter accounts.



when sending products with batteries overseas.



### Installation example

Quickly checking the status of widely dispersed devices, such as bicycle parking lots and coin-operated parking lots, has been difficult due to the need for a custom web system or other requirement. Using the Tweet function makes it possible to collectively check the status of a number of devices from Twitter by having each one Tweet its status.

<sup>\*2)</sup> Only specific general-purpose USB peripherals verified by IDEC are usable. See website for details.

### Easy-to-use software

Software (\*1)



\*1) Available in Automation Organizer.

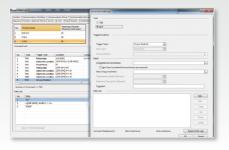
### Check information of the object at a glance

Information such as device address and operating condition of parts laid out on the screen can be checked easily. During monitoring, device address values will pop up, and parts that have conditions met will be distinguishable through color.



### User communication function enables compatibility with custom protocols

Send and receive commands can be created to work with custom protocols or protocols that are not supported by default to communicate with devices.



### Error log helps specify problems of the project easily

The error check function displays incorrect setup or missed items in a list. Errors can be directly checked from this list so problems can be solved quickly even in a large project.



### Scripting function makes programming easy even for difficult processes

The scripting function makes programming for difficult processes, such as conditional branching, logical and mathematical operations and functions, easy. Furthermore, using the script debugger to check the operation of the script step by step during simulation mode will increase efficiency.



### **Extensive image library**

Drag & drop functionality allows for the intuitive laying out of parts represented by beautiful images. Additionally, over 10,000 images can be imported from tools and used in parts.



### Frequently used part configurations are easily managed with the parts library

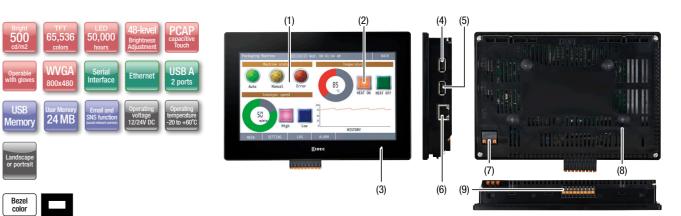
Registering part configuration in the part library's custom library beforehand allows reuse of a part by dragging and dropping it in the Edit screen. There will be no need to reconfigure the part from scratch and efficiency will increase.



# HG2J Operator Interface

Beautiful and brilliant display with new function.

Space-saving design contributes to the downsizing of equipment.



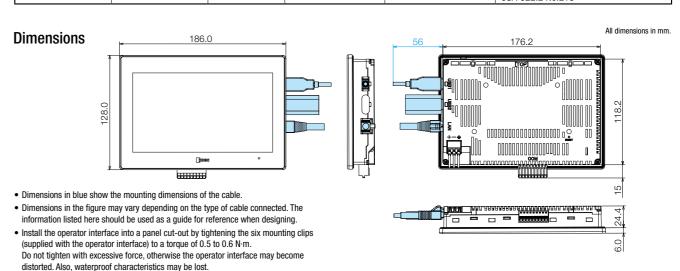
BIACK	No.	Name	No.	Name
® C € CK	(1)	Display	(6)	Ethernet Interface (LAN)
	(2)	Touchscreen	(7)	Power supply terminal
(for main unit only)	(3)	POWER LED	(8)	RESET Switch
	(4)	USB Interface (USB1)	(9)	Serial Interface (COM)
	(5)	USB Interface (USB2)		

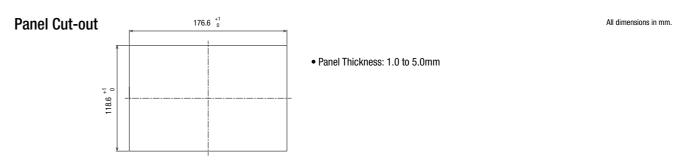
### HG2J

### Main Unit

Package Quantity: 1

Display Screen	Operation Style	Communication Interface	Bezel color	Part No.	Approvals
7-inch wide TFT color LCD 65,536 colors	PCAP touchscreen (Projected capacitive)	COM LAN USB1 USB2	Black	HG2J-7UT22TF-B	UL61010-1 UL61010-2-201 UL121201 CSA C22.2 No.61010-1 CSA C22.2 No.61010-2-201 CSA C22.2 No.213





IDEC 7

HG2J Operator Interface
HG2J Operator Interface

### **General Specifications**

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Rated Power Voltage	12/24V DC		
Power Voltage Range	10.2 to 28.8V DC		
	13W maximum		
Power Consumption	5W maximum when not using USB1 or USB2		
	3W maximum when Backlight OFF		
Allowable Momentary	10ms max. (power supply voltage 20.4 to 28.8V DC)		
Power Interruption	1ms max. (power supply voltage 10.2 to 20.4V DC)		
Inrush Current	40A maximum		
Dielectric Strength	500V AC, 10 mA,		
Operating Temperature	1 minute between power and FG terminals -20 to +60°C (no freezing)		
·			
Operating Humidity	10 to 90%RH (no condensation)		
Storage Temperature	-20 to +70°C (no freezing)		
Storage Humidity	10 to 90%RH (no condensation)		
Pollution Degree	2		
	5 to 8.4 Hz single amplitude 3.5 mm, 8.4 to 150 Hz		
Vibration Resistance	acceleration, 9.8M/s <sup>2</sup> on each of three mutually		
	perpendicular axes (IEC61131-2) 147m/s², 11ms, 5 shocks on each of three mutually		
Shock Resistance	perpendicular axes ((IEC61131-2)		
	Fast transient/burst test		
Noise Immunity	Power terminals: 2 kV		
	Communication line: 1kV (IEC/EN61131-2)		
Electrostatic Discharge	Contact: 6 kV		
Corrosion Immunity	Air: 8kV (IEC/EN61131-2)		
	Free from corrosive gases		
Mounting	Panel mount (panel thickness: 1.0 to 5.0 mm)		
	When panel thickness is less than 1 to 5mm: IP65F (IEC60529)		
Degree of Protection	When panel thickness is less than 1.6 to 5mm:		
	IP66F, IP67F (IEC60529) TYPE 4X, TYPE 13		
Dimensions	186 (W) x 128 (H) mm x 30.4 (D) mm		
Weight (approx.)	500q		

 Do not use the HG2J in an environment subject to strong ultraviolet rays, otherwise the LCD quality will deteriorate.

### **Display Specifications**

Siopiay opoomoationo					
Display	TFT color LCD (TN type)				
Color / Shade	65,536 colors (16-bit color)				
Effective Display Area	154.08 (W) x 85.92 (H) mm				
Display Resolution	800 (W) x 480 (H) pixels				
DPI	0.1926 (W) x 0.179 (H) mm				
View angle	Left/right/top: 80°, bottom 60	)°			
Backlight	White LED				
Backlight Life	50,000 hours minimum (* 1)				
Brightness	500 cd/m² (Typ.) (*2)				
Brightness Adjustment	48 levels				
Backlight Replacement	Not replaceable by user (must be replaced by IDEC)				
Font	Shift_JIS (Japanese) ISO8859-1 (European) GB2312 (Simplified Chinese) BIG5 (Traditional Chinese) KSC5601 (Korean)	ANSI1250 (Central European language) ANSI1251 (Baltic) ANSI1251 (Cyrillic) ASCII (7-seg)			
Character Size	8 to 512				
Character Attribute	Blink (1 or 0.5 sec period), reverse				
Graphics	Straight line, polyline, rectangle, circle, arc, circle/ ellipse, equilateral polygons (3, 4, 5, 6, 8) picture				
Window Display	3 popup screens + 1 system screen				

<sup>\*1)</sup> The backlight life is not guaranteed and refers to the time until the brightness reduces by half after use at 25°C.

The actual life depends on operating environments and conditions.

### **Operation Specifications**

Switching Element	PCAP (Projected capacitance) method
Multiple Operations	Up to 2 points
Acknowledgement Sound	Electronic buzzer or audio output

### **Function Specifications**

Screen Types	Base screen, popup screen, system screen	
No. of Screens	Base screen: 3,000 max. Popup screen: 3,015 max.	
User Memory	Approx. 24MB	
Parts	Bit Button, Word Button, Goto Screen, Print Button, Key Button, Multi Button, Keypad, Numerical Input, Character Input, Pilot Lamp, Multi-State Lamp, Picture Display, Message Display, Message Switching Display, Alarm List Display, Alarm Log Display, Data Log Display, Numerical Display, Bar Graph, Trend Chart, Pie Chart, Meter, Calendar, Bit Write Command, Word Write Command, Goto Screen Command, Print Command, Timer, Screen Script Command, Multi Command	
Calendar	Year, Month, Day, Hour, Min., Sec., Day of Week±90 sec per month (at 25°C)	
Power Failure Backup Data	Calendar, log data, keep relay, internal register	
Backup Time	20 days (Typ.) (*3)	

<sup>\*3)</sup> If the power is cut off for more than 20 days, the error message "Backup data lost" will be displayed at the next start-up and the clock data will be initialized to "00:00:00 January 1, 2000".

### Interface Specifications

		Electrical Characteristics	EIA RS232C compliant
	RS232C	Transmission Speed	1,200 / 2,400 / 4,800 / 9,600 / 19,200 / 38,400 / 57,600 / 115,200 / 187,500bps (*5)
		Synchronization	Asynchronous
		Communication Method	Half or full duplex
Serial		Control System	Hardware control or none
Interface (COM)		Electrical Characteristics	EIA RS422/485 compliant
(*4)	RS422/	Transmission Speed	1,200 / 2,400 / 4,800 / 9,600 / 19,200 / 38,400 / 57,600 / 115,200 / 187,500bps (*5)
	485	Synchronization	Asynchronous
		Communication Method	Half or full duplex
		Control System	None
	Connecto	r	Detachable 9-pin terminal block
Ethernet Interface	Interface		IEEE802.3u (10BASE-T/100BASE- TX) compliant
(LAN)	Connector		Modular connector (RJ-45)
USB Interface	Interface		USB2.0 High speed (480Mbps)
(USB1) (*6)	Connecto	r	USB Type A connector
USB Interface	Interface		USB2.0 High speed (480Mbps)
(USB2) (*6)	Connecto	r	USB Type A connector

<sup>\*4)</sup> RS232C and RS422/485 can be used simultaneously.

### Serial Interface Connector Terminal Arrangement

Name	1/0	Function	Communication	
SD	OUT	Send data		
RD.	IN	Receive data	B00000	
RS	OUT	Request to send	RS232C	
CS	IN	Clear to send		
SG	-	Signal ground	RS232C, RS422/485	
SDA	OUT	Send data "+"		
SDB	OUT	Send data "-"	RS422/485	
RDA	IN	Send data "+" R5422/483		
RDB	IN	Send data "-"		

### **Optional (sold separately)**

	Name / Shape	Part No.	Package Quantity		Description
System integration software		SW1A-W1C	1	Automation Organizer (Includes application software WindO/I-NV4)	
Protective film  (Dimensions: 182.4	x 124.4 mm, sheet thickness: 0.153 mm)	HG9Z-2D7PN05	5	For 7-inch wide, used to protect the LC 5 pcs/pack	CD
USB relay port		CW1X-USB20-1M	- 1	Bezel color	Cable length: 1m
OSB relay port		CW4X-USB20-1M	ı	Bezel color: Metallic	USB2.0 TypeA
P M5 rolay port		CW1X-RJ45	1	Bezel color	Number of Contacts: 8pin
no45 letay port	RJ45 relay port		1	Bezel color: Metallic	тапьог от оотшов. Орт
Rubber cap (*1)		CW9Z-D1X1	1	Material : TPE Color: Black Degree of Protection:	IP65/67
Plastic cover (*1)		CW9Z-D1X2	1	Material : <lens> Poly <main <gasket="" body="">: N Color : Translucent Degree of Protection:</main></lens>	>: Polyamide resin IBR

<sup>\*1)</sup> This accessory is for CW series relay ports (CW1X/CW4X) only. This product cannot be used for other models. For details on how to use the product, refer to the instruction manual from the QR code on the right.



### Maintenance parts (sold separately)

maniformation partie (contractory)					
	Name	Part No.	Package Quantity	Description	
Mounting clip		HG9Z-4K2PN04	4	Four clips are supplied.	
Serial interface connector (Detachable 9-pin terminal block, Push-in terminal)		HG9Z-XT09P	1	One connector is supplied.	

<sup>\*2)</sup> Brightness of the LCD alone at an ambient temperature of 25°C.

<sup>\*5) 187,500</sup> bps is available only with , SIEMENS SIMATIC S7-300/400 series (MPI port direct connection).

<sup>\*6)</sup> USB output current varies depending on the mounting direction and operating temperature.

**HG2J** Operator Interface **HG2J Operator Interface** 

### Compatible PLCs

Companible r	LU3
Manufacturer	Series
IDEC -	MICROSmart FC6A
	SmartAXIS FT1A Pro/Lite
	MICROSmart FC6A (Ethernet)
	SmartAXIS FT1A Pro/Lite (Ethernet)
	MELSEC-A (link unit)
	MELSEC-QnA (link unit)
Mitsubishi	MELSEC-Q (link unit)
WIIISUDISIII	MELSEC-Q (Ethernet)
	MELSEC-FX
	MELSEC-FX (Ethernet)
	SYSMAC-C
	SYSMAC-CS
OMRON	SYSMAC-CJ1
UNIKUN	SYSMAC-CJ2
	SYSMAC-CP1
	SYSMAC (Ethernet)
	PLC-5 (Half Duplex)
	SLC-500 (Half Duplex)
	MicroLogix (Full Duplex)
	ControlLogix (Full Duplex)
	CompactLogix (Full Duplex)
	FlexLogix (Full Duplex)
Allen-Bradley	ControlLogix (Ethernet/IP, Ethernet/IP (Logix Native Tag))
	CompactLogix (Ethernet/IP, Ethernet/IP (Logix Native Tag))
	PLC-5 (Ethernet/IP)
	SLC 500 (Ethernet/IP)
	MicroLogix (Ethernet/IP)

Manufacturer	Series
	S7-200
	S7-300 (connect to CPU unit)
SIEMENS	S7-300 (link unit)
	S7-400
	S7-1200 (Ethernet)
	KV-700 / 1000 / 3000 / 5000
	KV Nano
Keyence	KZ
	KV
	KV (Ethernet)
Chihaura Mashinaru	TC200
Shibaura Machinery	TCmini
	Modbus RTU Master (*1)
	Modbus RTU Slave (*2)
Modicon	Modbus ASCII Master (*1)
	Modbus TCP Client (*1)
	Modbus TCP Slave (*2)

- The compatible PLC information is for reference only (except for IDEC PLCs), and IDEC does not guarantee the operation of any other manufacturers' PLC. When using other manufacturers' PLCs, read their specifications and instruction manual carefully. The PLC must be operated correctly under the user's responsibility.
- The company names and product names are registered trademarks or brand
- 1) HG2J is connected as a master.
- \*2) HG2J is connected as a slave.

An updated listing of compatible PLCs can be found from the following

URL: https://product.idec.com/HG

### Instructions

Read the instruction manual carefully before performing installation, wiring, maintenance, and inspection work, and before operating this product.

For details on mounting methods, wiring, and maintenance, see the instruction manual from the following URL

URL: https://product.idec.com/?product=HG2J-7U



- This product has been manufactured under strict quality control. However, if you intend to use this product in applications where failure of this equipment may result in damage to property or injury, ensure that it is used in conjunction with appropriate fail-safe backup equipment.
- Turn off the power to the product before starting installation, removal, wiring, maintenance, and inspection of the products. Otherwise, there will be a risk of electric shock or fire as well as damage to the
- Emergency and interlocking circuits must be configured outside of the HG2J.
- Do not use touch switches and the function keys for an emergency circuit or an interlocking circuit. If the HG2J fails, external equipment connected to the HG series will no longer be protected, and serious injury to operators and equipment damage may be caused.
- Use the product within the environmental limits given in the catalog and manual. Use of the product in high-temperature or high-humidity environments, or in locations where it is exposed to condensation, corrosive gas or large shock loads, can create the risk of electrical shock or fire.
- The HG2J is designed for use in pollution degree 2. Use the HG2J in environments of pollution degree 2. (based on the IEC60664-1 rating)
- Install the HG series according to the instructions in the User's Manual. Improper installation will result in falling, failure, electrical shock, fire hazard, or malfunction of the HG series.
- Use a power supply of the rated value. Using a incorrect power supply may cause fire.
- The HG2J uses "PS2" as DC power supply. (based on the IEC / EN61131 rating)
- Use an IEC 60127 approved fuse on the power line outside the HG2J. (Applicable when the equipment with built-in operator interface is exported to Europe.)

- When exporting the HG2J to Europe, use an EU-approved circuit protector. (Applicable when the equipment embedded with the operator interface is shipped to Europe.)
- The touch panel built-in the HG2J is made of glass. The touch panel will break if exposed to excessive shock. Be careful when handling
- The protective film affixed on the display of the HG2J is used to protect the product from scratches during transportation. Remove the protective film before use. If the protective film is not removed. depending on the operating environment, the film may become cloudy and adhere to the display part, making it difficult to remove.
- Do not press or scratch the touch panel and protection sheet with a hard object such as a tool.
- Do not install the HG2J in areas subject to strong ultraviolet rays, as ultraviolet rays may impair the quality of the LCD.
- Note that small black and bright dots may show up on LCD Screen. This is not a failure or malfunction.
- The backlight life is not guaranteed and refers to the time until the brightness reduces by half after use at 25°C from the initial value. The actual life depends on operating environments and conditions.
- Protection degree refers to the front of the surface after mounting. Although the protection structure satisfies various testing conditions, operation is not guaranteed under certain environments. IP66F/IP67F oilproof structure satisfies oilproof test conditions. Conditions are listed in the appendix of Japanese Industrial Standard JIS C 0920. Operation is not guaranteed when using oil for a long period of time or oil that does not satisfy standards. Please test/check before use.
- Do not attempt to disassemble, repair or modify the product. This can create the risk of fire or electrical shock.



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